herkules

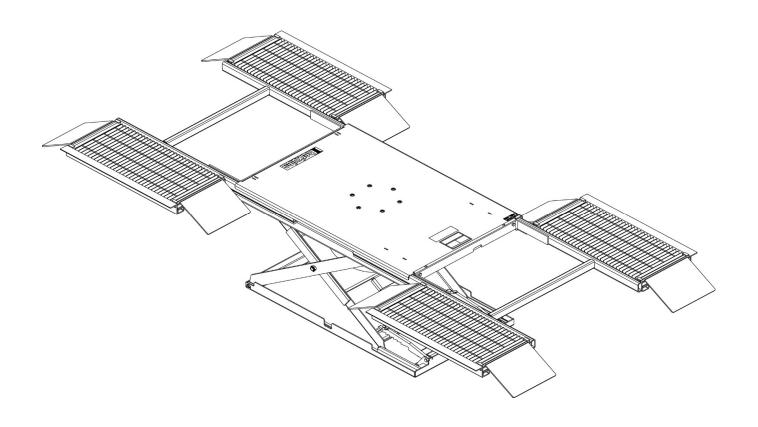
L1200S

OWNERS MANUAL



This manual contains important information concerning the installation and operation of the automobile lift listed above. Read manual thoroughly and keep for future reference

INSTRUCTIONS



1002868 (L1200S) - 04.xlsx

Herkules Equipment Corporation 248-960-7100

2760 Ridgeway Court 800-444-4351 Walled Lake, MI 48390-1662 USA Fax 248 960-7109



Table of Contents

rnings	2 - 4
allation	
eration	
y Cycle	
eration y Cycle ch Operation ntenance Instructions	9
ntenance Instructions	10
ubleshooting ional Accessories	10
ional Accessories	11
ts List	12
ntroller Layout	13
ntroller Layout out Drawing	14
ematic	15

Warning Symbol

⚠ WARNING

This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol

$\mathbf{\Lambda}$	CAUTION	ı
_		•

This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

Serial Number			
Model Number	This product has patent protection under one or more of the following patent numbers:		
Purchase Date	7070167, 5485860, 5193561, 5174317 4960142, 4793369, 1299468 and Patents Pending		
Distributor	website: www.herkules.us 1002742		

Limited Liability Warranty

The limited liability warranty applies to the pneumatic chambers of our Herkules lifts and to the initial user against defective materials for a period of five years from the proof of purchase date. The limited liability warranty applies to other components of our Herkules lifts to the initial user against defective materials for a period of one year from the proof of purchase date.

This warranty does not apply to equipment damaged from accident, abuse, overload, misuse, negligence, improper installation, abrasive or corrosive materials, or shipping damage.

In the event of failure, the defective item must be returned, freight prepaid, to the Herkules manufacturing plant for repair or replacement. If repairs are required Herkules will not be liable for these repairs to take place in the field regardless of the application. Proof of purchase and date of purchase must be confirmed. An RGA number (Return Goods Authorization) and written approval from Herkules must be obtained before any goods can be shipped to Herkules reserves the right to determine whether the cause of failure is due to defective material, normal wear, and/or other causes.

There are no warranties which extend beyond the description on the face hereof. Herkules disclaims any warranty of merchantability or fitness for a particular purpose in connection with the Buyer's purchase of any Product under this agreement. Damages are limited to the sales price of the Herkules system.

The terms and conditions herein represent the entire agreement between Herkules and the Buyer. Any prior / future representations do not apply.



Tags - Operating Instructions



!\ Warning:

This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions



! Caution:

This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

I. Tag - Operating Instructions (P/N 1006355) Front



www.enkon.pro

www.herkules.us

1-800-444-4351

GENERAL OPERATING INSTRUCTIONS

- The equipment is designed solely in accordance with buyer's specifications and technical operating parameters. By using the equipment, buyer acknowledges and agrees that it has inspected the equipment; is satisfied that the equipment is of the size, design, capacity, description and manufacture selected by buyer; compliant with buyer's specifications and technical operating parameters; and solely fit for its intended purposes. Buyer acknowledges and agrees that the manufacturer shall not be liable to buyer, or any operator, for any injury, loss, damage, or expense of any kind or nature caused, directly or indirectly, by the use, operation, or maintenance of the equipment which has been modified or is otherwise not in compliance with the equipment specifications and technical operating parameters, and buyer agrees to indemnify and hold the manufacturer harmless from any such claims.
- Read and understand all warnings, cautions, and instructions in the manual and tags before operating equipment.
- Inspect equipment prior to use; repair or replace damaged or broken components. Keep system lubricated for proper function.
- This lift is designed and engineered to be operated at a predetermined amount of duty cycles per day as specified in the manual or the Herkules approval drawing.
- This lift is designed and engineered to be exclusively center loaded unless otherwise specifically specified in the manual or the Herkules approval drawing.
- Secure loads to lift in order to prevent moving or tipping of load.
- Install lift system only on flat, level surfaces as noted in the installation instructions. If improperly installed, lift system is subject to excessive wear, reduced life span, and lift failure.
- Do not operate lift until unit has been correctly installed and adjusted as described in the manual.
- Ensure proper function of safety and maintenance devices regularly.
- 10 See manual for proper use of maintenance stops.
- 11 It is the responsibility of the owner/operator to maintain legibility of all safety and instruction labels.
- 12 Herkules is not responsible for any personal injury or property damage resulting from owner/operator failure to follow instructions, cautions, and warnings.
- 13 See additional operating instructions, cautions, and warnings tags.

Warnings and Cautions — see other side of tag

1006355



I. Tag - Operating Instructions (P/N 1006355) Back



www.enkon.pro

www.herkules.us

1-800-444-4351

⚠ CAUTION

- 1 Keep clear of lift while in motion.
- 2 Do not operate lift while person(s) are on lift, unless it is a Herkules-engineered operator lift.
- 3 Use only manufacturer-provided replacement parts.
- 4 Maintenance stops are used for external lubrication maintenance only, lift must be unloaded.
- 5 Do not exceed rated load capacity.
- 6 This lift system was designed for a specified application. Personal injury and/or property damage may result if used outside of the original specification.
- 7 If this lift system is used outside the specification, it may not include all appropriate safety devices for your application. Compliance with all federal, state, OSHA, and local laws or codes are the responsibility of the end user.

⚠ WARNING

- 1 Lift can fail if damaged, misused, or overloaded. Use only if trained.
- 2 Death or injury can occur from improper use or care.
- 3 Inspect before use and observe rated load to avoid death or personal injury.
- 4 Always keep lift system free of all obstructions and debris.
- 5 Non-portable systems must be anchored to the ground with proper lag bolts; failure to do so could cause system to tip or fall, resulting in serious injury, property damage, or death.
- 6 Never, for any reason, put limbs or other body parts inside the lift unless safety/maintenance stops are properly engaged and overhead rigging is used.
- 7 Do not alter or modify any part of equipment.
- 8 Never use a damaged lift. Immediately remove damaged lifts from service until repairs are made.

Operating Instructions — see other side of tag

1006355

II. Tag - Operating Instructions - Air (P/N 1006356)





www.enkon.pro

www.herkules.us

1-800-444-4351

OPERATING INSTRUCTIONS AIR LIFT SYSTEMS

1 See general operating instructions, cautions, and warnings tag.

⚠ CAUTION

- **1** Do not use an air supply with pressure exceeding 120 PSI.
- 2 Do not continue to push control lever after lift is fully raised, even though safety valve will prevent overinflation of air bag.
- 3 Always use a clean, dry air supply that is properly filtered and regulated.

⚠ WARNING

- **1** Do not modify the pressure relief valve system.
- Replace the pressure relief valve with a Herkules-supplied valve annually.
- 3 Regularly inspect air bags and valves for damage. Damaged components could cause sudden failure of the lift system. Worn or damaged components should be replaced immediately with manufacturerprovided parts.

1006356



Installation

STEP 1

Locate lift on a level surface in a position most convenient for the loading and unloading of vehicles.

STEP 2

Obtain hose clamps

ID	Part #	Description	Qty.
1	720-122	CLAMP HOSE # 4 SS/Z	1
2	1001942	CLAMP HOSE CRIMP TYPE 1" Z	1

STEP 3

Using the 1" hose clamp (1001942), clamp the 5/8" ID air line (1001274) from the lift to 5/8" hose barb (1001393) on the foot control assembly (see fig.1).

STEP 4

Using the #4 hose clamp (720-122), clamp the 1/4" ID air line (720-106) from the lift to hose barb (990) on the foot control assembly (see fig.1).

NOTE: Check these connections periodically to prevent leakage.

STEP 5

Obtain 1/2 NPT connector compatible with the quick disconnect on your shop air line.

NOTE: Connector not supplied with lift.

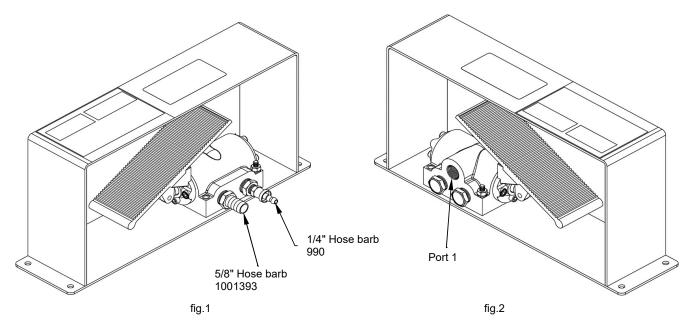
STEP 6

Install 1/2 NPT connector into open port (Port 1) on the foot control valve (see fig.2).

STEP 7

Connect your shop air line to connector and test for proper operation.

NOTE: Must use clean, dry air only. Herkules recommends using a filter/regulator (see Optional Accessories).





STEP 8

Obtain wing assemblies and hardware: (see fig.3).

ID	Part #	Description	Qty.
1	10527	Wing Assembly	2
2	83J	Hex Bolt 1/2-13 x 1-1/2"	4
3	84J	Lock Nut 1/2-13	4

STEP 9

Slide the wing assembly (10527) into the wing guides on the top pan of the lift (see fig.3).

STEP 10

Secure the wing assembly to the lift using (2) 1/2-13 x 1-12" hex bolts (83J) and (2) 1/2-13 lock nuts (84J) (see fig.3).

STEP 11

Repeat steps 9-10 for the opposite side wing assembly.

STEP 12

Obtain ramps: (see fig.4).

ID	Part #	Description	Qty.
1	10182	Ramp for Suspension Kit	8

STEP 13

Install each ramp to the wings by inserting the round bar into the ramp tube on the wings (see fig.4).

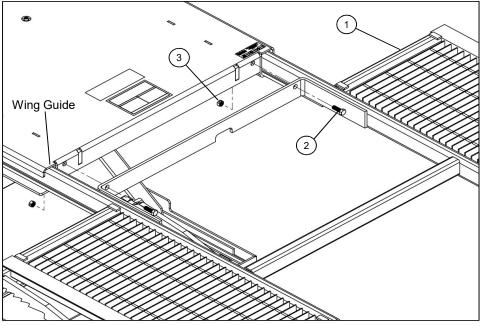


fig.3

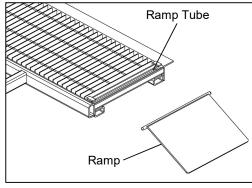


fig.4



STEP 15

Move the lift clear of the location and drill the (4) anchor holes with a 7/8" diameter drill to a depth of 2-1/4".

STEP 16

Insert the anchors (008-384) into the drilled holes, making sure that the threaded cone end is inserted first (see fig.6).

STEP 17

Return the lift to the desired position and install (4) 1/2" x 2-1/2" hex bolts (008-385, provided) (see fig.6).

NOTE: Fig.5 shows only lift bottom pan for clarity.

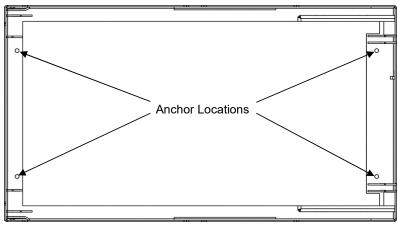
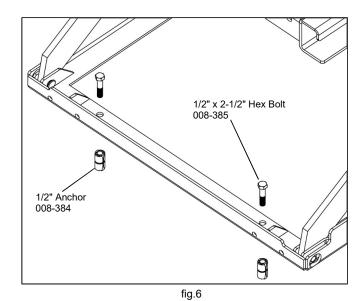


fig.5



herkules

Operation

STEP 1

Check the weight of the vehicle to be sure that it does not exceed the rated load capacity of the lift: 5,000 lbs.

STEP 2

Drive the vehicle onto the lift so that it is approximately centered by weight over the center of the lift. Once the vehicle is in the desired position, set parking brake and put the ramps into the locked position by tilting them up (see fig.8).

STEP 3

To raise the lift, press the pedal of the foot controller assembly toward the UP position. Hold the pedal in the UP position until vehicle has reached the desired working height, then release. The mechanical safety arms will automatically fall into position as the lift rises.

Do not continue to push the control lever after lift is fully raised, even though safety valve will prevent over-inflation of air bag.

NOTE: Check the stability of the vehicle during the lifting process, and when vehicle is at desired working height. If vehicle is unstable, immediately stop the lifting process, slowly lower the lift and reposition the vehicle.

STEP 4

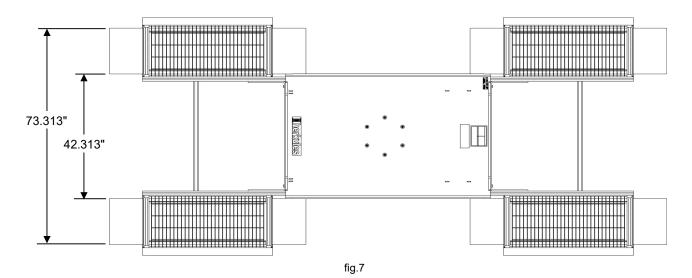
To lower the lift, press the pedal of the foot controller assembly towards the DOWN position. Hold the pedal in the DOWN position until the lift is completely lowered. The mechanical safety arms will swing up during descent.

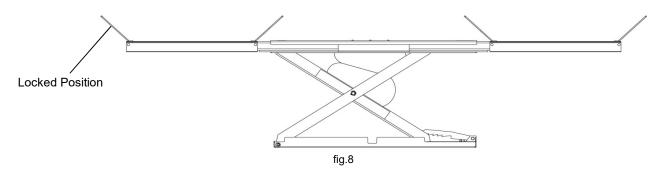
It may be necessary to raise the lift slightly before lowering to relieve pressure on safety arms.

NOTE: Check the stability of the vehicle during the lowering process. If vehicle is unstable, immediately stop and diagnose the issue before continuing to lower the lift.

STEP 5

Once the lift is completely lowered, lower the ramps by pulling up and away from the pivot and drive the vehicle clear of the lift.







Duty Cycle

I. Lift Cycle Rating:

This lift is rated for 1 - 5 cycles per day maximum. For high cycle usage warranty does not apply.

II. Duty Cycle:

This lift is rated for approximately 7,000 - 10,000 cycles between repairs (MTBF). This lift is not rated for high duty cycles. Items that will need repair may include: 1) air bag, 2) safety ratchet, 3) scissors, 4) pivots, and 5) valves.

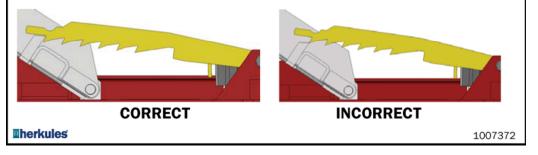
For heavy duty scissor lift systems that requires little maintenance Herkules recommends our Herkules Ball Screw or Belt Drive Scissor Lift Systems. These lift systems are designed and manufactured for high duty cycles and long life. Herkules recommends our electric Ball Screw or Belt Drive lift system for high cycle applications.

Ratchet Operation



Operating Instructions:

- Raise the lift to full up position to ensure proper engagement of ratchet lock during descent.
- 2. Lower lift to desired height.
- 3. Listen for the safety ratchets to drop as both sides of teeth engage the wedge on the scissors.
- 4. Visually confirm that both safety ratchets on each side are engaged correctly (see below). Failure to do so will result in property damage and/or personal injury.
- 5. Before lowering the lift, it must be raised until both safety ratchets are fully disengaged.





Maintenance Instructions

STEP 1

Check clamps and hose connections periodically for tightness to prevent air leakage.

STEP 2

Make sure all moving parts are clean and unobstructed by foreign objects.

STEP 3

Clean filter element every 3 months if applicable.

STEP 4

Grease and oil pivot points once every 3 months.

Lubricate daily if lift is in high cycle application.

STEP 5

Use 90-weight gear lube (SAE 85W 140 EP) to lubricate the pivots and shafts once every 3 months or as needed.

STEP 6

Grease the upper and lower wheel channels every 3 months or as needed.

STEP 7

Lubricate lock mechanism pivot points every 3 months or as needed.

STEP 8

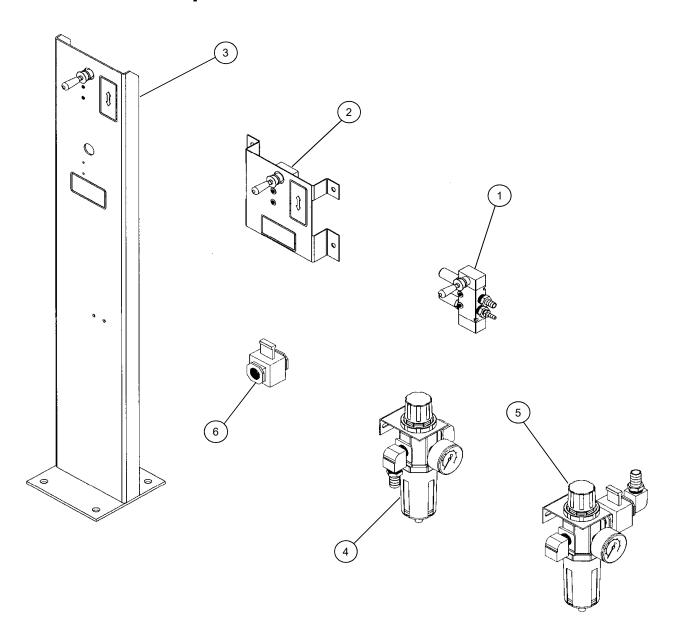
Use overhead rigging when any maintenance beyond external lubrication is required.

Troubleshooting

Problem	Possible Solution	
Lift will not go up	1 Check that air inlet is connected to the controller.	
	Check to ensure lockout is not engaged (if purchased as option).	
	3 Check air hoses to ensure no kinks or cuts in the line.	
	4 Check to ensure no debris is preventing wheels from rolling in track.	
	5 Check regulator gauge is set to minimum of 80 psi (if purchased as option).	
Lift is making a hissing noise	Check all air lines to ensure they are properly connected and no leaks are occuring.	
	2 Check pressure relief valve. If pressure relief valve is "leaking" lower lift immediately. The air bag is in a state of over pressurization.	
	3 Check air bag for cuts or holes.	
Lift is making a squeaking noise	1 Lubricate center joints and wheel tracks.	



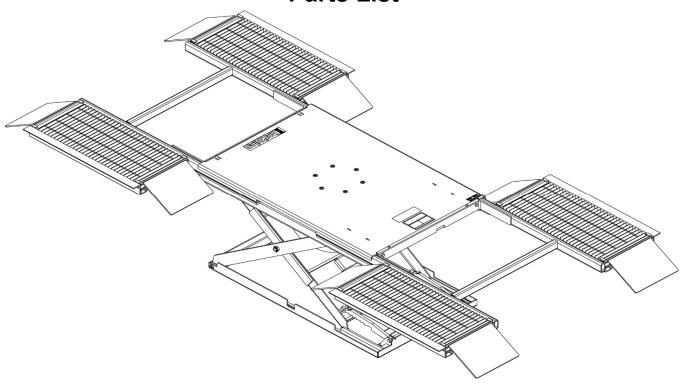
Optional L1200 Accessories



ID	Part #	Description	Qty	Units
1	12853	Control Valve Assembly - Hand - Lift Only - 2 x Muffler	1	EA
2	12854	Control Assembly - Hand - Lift Only - Wall Mount	1	EA
3	12858	Control Assembly - Hand - Lift Only - Pedestal Mount	1	EA
4	12880	Filter / Regulator Assembly	1	EA
5	12881	Filter / Regulator / Lock Out Assembly	1	EA
6	1002450	Lock Out Valve	1	EA
-	12368	Set of (4) Rubber Blocks - 3-7/8 x 5 x 1-1/2	1	EA
-	12371	Set of (4) Rubber Blocks - 4-3/4 x 4 x 3-1/8	1	EA



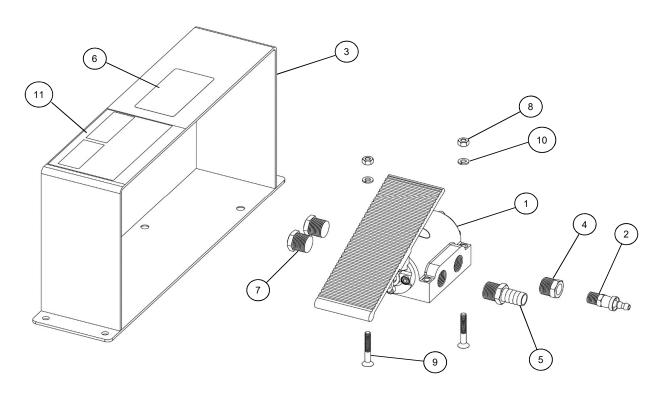
Parts List



10527 WING ASSEMBLY FOR 10526 2 1 11177 BOTTOM PAN WLDMT FOR L-1200 1 1 1 1 1 1 1 1 1	Part #	Description	Quantity	Units
111177 BOTTOM PAN WLDMT FOR L-1200 1 1 11178 INNER SCISSOR WLDMT FOR L-1200 1 1 11179 TOP PAN WLDMT FOR L-1200 1 1 11182 OUTER SCISSOR L WLDMT FOR L-1200 1 1 11183 OUTER SCISSOR R WLDMT FOR L-1200 1 1 11185 SAFETY RATCHET WLDMT FOR L-1200 1 1 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 1 1001205 AIR BAG FOR L-SERIES LIFTS 1 1 1001206 BOLT HEX 7/8-14 L-SERIES LIFTS <t< td=""><td>10182</td><td>RAMP FOR K-900 SGR</td><td>8</td><td>EA.</td></t<>	10182	RAMP FOR K-900 SGR	8	EA.
11178 INNER SCISSOR WLDMT FOR L-1200 1 I 11179 TOP PAN WLDMT FOR L-1200 1 I 11182 OUTER SCISSOR L WLDMT FOR L-1200 1 I 11183 OUTER SCISSOR R WLDMT FOR L-1200 1 I 11185 SAFETY RATCHET WLDMT FOR L-1200 1 I 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 I 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 I 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 I 1001205 AIR BAG FOR L-SERIES LIFTS 1 I 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 I 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEEVE 1/2" 4 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12	10527	WING ASSEMBLY FOR 10526	2	EA.
111179 TOP PAN WLDMT FOR L-1200 1 1 11182 OUTER SCISSOR L WLDMT FOR L-1200 1 1 11183 OUTER SCISSOR R WLDMT FOR L-1200 1 1 11185 SAFETY RATCHET WLDMT FOR L-1200 1 1 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 1 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 1 1001205 AIR BAG FOR L-SERIES LIFTS 1 1 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 1 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1 </td <td>11177</td> <td>BOTTOM PAN WLDMT FOR L-1200</td> <td>1</td> <td>EA.</td>	11177	BOTTOM PAN WLDMT FOR L-1200	1	EA.
11182 OUTER SCISSOR L WLDMT FOR L-1200 1 1 11183 OUTER SCISSOR R WLDMT FOR L-1200 1 1 11185 SAFETY RATCHET WLDMT FOR L-1200 1 1 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 1 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 1 1001205 AIR BAG FOR L-SERIES LIFTS 1 1 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 6 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001921 HOSE PROTECTION SLEVE 1/2" 4 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 10019	11178	INNER SCISSOR WLDMT FOR L-1200	1	EA.
11183 OUTER SCISSOR R WLDMT FOR L-1200 1 11185 SAFETY RATCHET WLDMT FOR L-1200 1 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 1001205 AIR BAG FOR L-SERIES LIFTS 1 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001921 HOSE PROTECTION SLEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-120	11179	TOP PAN WLDMT FOR L-1200	1	EA.
11185 SAFETY RATCHET WLDMT FOR L-1200 1 1 11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 1 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 1 1001205 AIR BAG FOR L-SERIES LIFTS 1 1 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 6 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 12 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1 1001929 HOSE BARB 5/8 X 3/8 NPT 2 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1 1001938 E-CLIP	11182	OUTER SCISSOR L WLDMT FOR L-1200	1	EA.
11327 AIR CYLINDER ASSEMBLY FOR L-1200 1 1 11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 8 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 8 1001205 AIR BAG FOR L-SERIES LIFTS 1 8 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 8 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001921 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1 1001937 PIN 18MM X 45MM HARDENED FOR L-1200 4 1 1001938 E-CLIP FOR L-1200 6 6 1001942 CLAMP HOSE CRIMP TY	11183	OUTER SCISSOR R WLDMT FOR L-1200	1	EA.
11328 FOOT CONTROLLER ASSEMBLY FOR L-1200 1 8 11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 8 1001205 AIR BAG FOR L-SERIES LIFTS 1 8 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 9 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 8 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1 1001934 NUT JAM LOCK 7/8-14 Z 2 2 1001937 PIN 18MM X 45MM HARDENED FOR L-1200 4 1 1001938 E-CLIP FOR L-1200 6 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 1 1001942 CLAMP H	11185	SAFETY RATCHET WLDMT FOR L-1200	1	EA.
11585 BOLT HEX 7/8-14 CUT AT 2-3/4 2 8 1001205 AIR BAG FOR L-SERIES LIFTS 1 8 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 8 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	11327	AIR CYLINDER ASSEMBLY FOR L-1200	1	EA.
1001205 AIR BAG FOR L-SERIES LIFTS 1 1 1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 6 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	11328	FOOT CONTROLLER ASSEMBLY FOR L-1200	1	EA.
1001274 HOSE 5/8 ID 250 PSI RUBBER 240 1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	11585	BOLT HEX 7/8-14 CUT AT 2-3/4	2	EA.
1001355 BLOCK FOR L-1200 SCISSOR NYLON 6 8 1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 1001942 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001205	AIR BAG FOR L-SERIES LIFTS	1	EA.
1001844 HOSE 1/4 ID 250 PSI RUBBER 216 1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 720-122 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001274	HOSE 5/8 ID 250 PSI RUBBER	240	IN.
1001910 HOSE PROTECTION SLEVE 1/2" 4 1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 720-122 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001355	BLOCK FOR L-1200 SCISSOR NYLON	6	EA.
1001911 HOSE PROTECTION SLEEVE 3/4" 12 1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 720-122 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001844	HOSE 1/4 ID 250 PSI RUBBER	216	IN.
1001925 BOLT SHC 8MM-20 X 20MM Z 12 1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 720-122 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001910	HOSE PROTECTION SLEVE 1/2"	4	IN.
1001926 BOLT HEX 5/16-18 X 5/8 GD 8 Z 6 6 1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 6 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 6 1001929 HOSE BARB 5/8 X 3/8 NPT 1 6 1001934 NUT JAM LOCK 7/8-14 Z 2 6 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 6 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 6 1001938 E-CLIP FOR L-1200 6 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 6 720-122 CLAMP HOSE # 4 SS/Z 1 6 810-109-14 CABLE TIE 14 INCH BLACK 18 6	1001911	HOSE PROTECTION SLEEVE 3/4"	12	IN.
1001927 WASHER BONDED 5/8 ODX5/16 ID SS/NEO 12 1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 1001929 HOSE BARB 5/8 X 3/8 NPT 1 1001934 NUT JAM LOCK 7/8-14 Z 2 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 1001938 E-CLIP FOR L-1200 6 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 720-122 CLAMP HOSE # 4 SS/Z 1 810-109-14 CABLE TIE 14 INCH BLACK 18	1001925	BOLT SHC 8MM-20 X 20MM Z	12	EA.
1001928 VALVE PRES RELIEF 3/8 NPT X 55 PSI 1 8 1001929 HOSE BARB 5/8 X 3/8 NPT 1 8 1001934 NUT JAM LOCK 7/8-14 Z 2 8 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 8 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 8 1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001926	BOLT HEX 5/16-18 X 5/8 GD 8 Z	6	EA.
1001929 HOSE BARB 5/8 X 3/8 NPT 1 8 1001934 NUT JAM LOCK 7/8-14 Z 2 8 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 8 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 8 1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001927	WASHER BONDED 5/8 ODX5/16 ID SS/NEO	12	EA.
1001934 NUT JAM LOCK 7/8-14 Z 2 8 1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 8 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 8 1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001928	VALVE PRES RELIEF 3/8 NPT X 55 PSI	1	EA.
1001936 PIN 18MM X 45MM HARDENED FOR L-1200 4 8 1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 8 1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 1 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001929	HOSE BARB 5/8 X 3/8 NPT	1	EA.
1001937 PIN 18MM X 55MM HARDENED FOR L-1200 2 8 1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001934	NUT JAM LOCK 7/8-14 Z	2	EA.
1001938 E-CLIP FOR L-1200 6 8 1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001936	PIN 18MM X 45MM HARDENED FOR L-1200	4	EA.
1001942 CLAMP HOSE CRIMP TYPE 1 Z 1 8 720-122 CLAMP HOSE # 4 SS/Z 1 8 810-109-14 CABLE TIE 14 INCH BLACK 18 8	1001937	PIN 18MM X 55MM HARDENED FOR L-1200	2	EA.
720-122 CLAMP HOSE # 4 SS/Z 1 1 E 810-109-14 CABLE TIE 14 INCH BLACK 18 E	1001938	E-CLIP FOR L-1200	6	EA.
810-109-14 CABLE TIE 14 INCH BLACK 18	1001942	CLAMP HOSE CRIMP TYPE 1 Z	1	EA.
	720-122	CLAMP HOSE # 4 SS/Z	1	EA.
8/I NUT NVI OCK 5/16-18 7	810-109-14	CABLE TIE 14 INCH BLACK	18	EA.
0 1	84L	NUT NYLOCK 5/16-18 Z	6	EA.



Controller Layout



ID	Part #	Description	Qty	Units
1	754	VALVE 4-WAY FOOT CONTROL 1/2 NPT	1	EA.
2	1004805	HOSE BARB 1/4 X 1/4 NPT BRASS	1	EA.
3	10071	CNTRL MOUNT WELDM SINGLE FOOT	1	EA.
4	66B	RED. BUSHING 1/2 NPT X 1/4NPT BRASS	1	EA.
5	1001393	HOSE BARB 5/8 X 1/2 NPT BRASS	1	EA.
6	1006365	STICKER LIFT UP-DOWN-INDUSTRIAL	1	EA.
7	1001602	VENT BREATHER 1/2 FOR LIFT CONTROLS	2	EA.
8	84	NUT HEX 1/4-20 Z	2	EA.
9	1000996	SCREW FHSC 1/4-20 X 1-3/4 BLACK	2	EA.
10	85	WASHER LOCK 1/4 Z	2	EA.
11	1007741	STICKER RATCHET STOP SAFETY	1	EA.

NOTE: Entire controller assembly is part number 11328



